



KE-BXM 1208

Fiber Type: Aramid / E-Glass Archtecture: 45/-45 Double Bias Dry Thickness 0.024 in. / 0.61 mm

Total Weight: 20.18 oz/sq.yd / 684 g/sq.m

VECTORULTRA

Roll Specifications Fiber Architecture Data

Roll Width: Roll Weight: Roll Length: 0 °: n/a

50 in / 1270 mm 185 lb / 84 kg 122 yd / 112 m 45 °: 6.04 oz/sq.yd / 205 g/sq.m

90°: n/a

-45 °: 6.04 oz/sq.yd / 205 g/sq.m

Chopped Mat: 8.10 oz/sq.yd / 275 g/sq.m

Laminated Properties

45 °

45°

| Laminate Weight | | |
|-----------------|---------------|-------------|
| (lb/sq.ft) | KE-BXM 1208 | KE-BXM 1208 |
| | Resin Infused | Open Mold |
| Fiber | 0.14 | 0.14 |
| Resin | 0.07 | 0.20 |
| Total | 0.21 | 0.34 |

| Physical Properties | | |
|--------------------------|---------------|-------------|
| | KE-BXM 1208 | KE-BXM 1208 |
| | Resin Infused | Open Mold |
| Density (g/cc)) | 1.77 | 1.50 |
| Fiber Content (% by Wt.) | 67% | 41% |
| Thickness (in) | 0.023 | 0.044 |

^{1:} Packaging: box or bag.

^{2:} Weights do not include polyester stitching.

| Laminate Modulii | | |
|------------------|---------------|-------------|
| (MSI) | KE-BXM 1208 | KE-BXM 1208 |
| | Resin Infused | Open Mold |
| Ex | 3.64 | 2.15 |
| Ey | 3.64 | 2.15 |
| Gxy | 0.63 | 0.41 |
| Ex,flex. | 3.46 | 2.04 |
| Ey,flex. | 3.46 | 2.04 |

| Ultimate Stress | | |
|-----------------|---------------|-------------|
| (KSI) | KE-BXM 1208 | KE-BXM 1208 |
| | Resin Infused | Open Mold |
| Long. Ten. | 57 | 34 |
| Long. Comp. | 43 | 25 |
| Trans. Ten. | 57 | 34 |
| Trans. Comp. | 43 | 25 |
| In-Plane Shear | 14 | 9 |
| Long. Flex. | 67 | 39 |
| Trans. Flex. | 67 | 39 |

| In-Plane Stiffness, "EA" | | |
|--------------------------|---------------|-------------|
| 10^3 lb/in | KE-BXM 1208 | KE-BXM 1208 |
| | Resin Infused | Open Mold |
| (EA)x | 83 | 94 |
| (EA)y | 83 | 94 |
| (GA)xy | 14 | 18 |

| Ultimate In-Plane Load | | |
|------------------------|---------------|-------------|
| lb/in | KE-BXM 1208 | KE-BXM 1208 |
| | Resin Infused | Open Mold |
| Long. Ten. | 1,302 | 1,476 |
| Long. Comp. | 977 | 1,107 |
| Trans. Ten. | 1,302 | 1,476 |
| Trans. Comp. | 977 | 1,107 |
| In-Plane Shear | 327 | 412 |

Notes:

- 1: Resin infused laminate made with a poly / vinyl ester resin blend.
- 2: Open mold laminate made with poly / vinyl ester resin blend.
- 3: All standard reinforcements should be infused with a flow aid or Vectorfusion® reinforcements.



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Disclaimer:

As a service to customers, Vectorply Corporation ("VP") may provide computer-generated predictions of the physical performance of a product using a reinforcement fabric produced by VP in combination with other materials or systems.

VP makes no warranty whatsoever as to the accuracy of any such predicted physical performance, and customer acknowledges that customer is solely responsible for determining the performance and fitness for a particular use of any product produced by customer utilising a fabric or material produced or manufactured by VP. Specifications of reinforcements may change without notice.